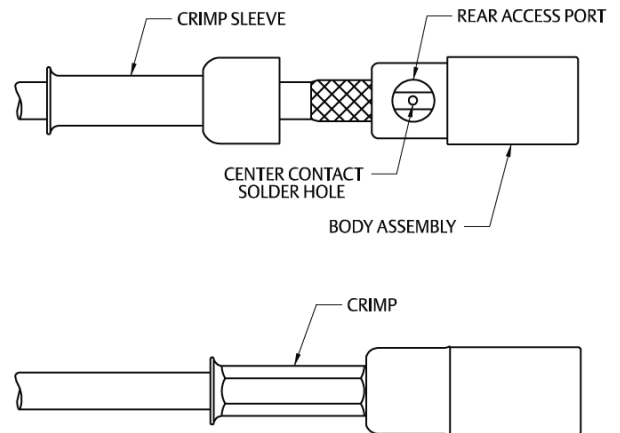
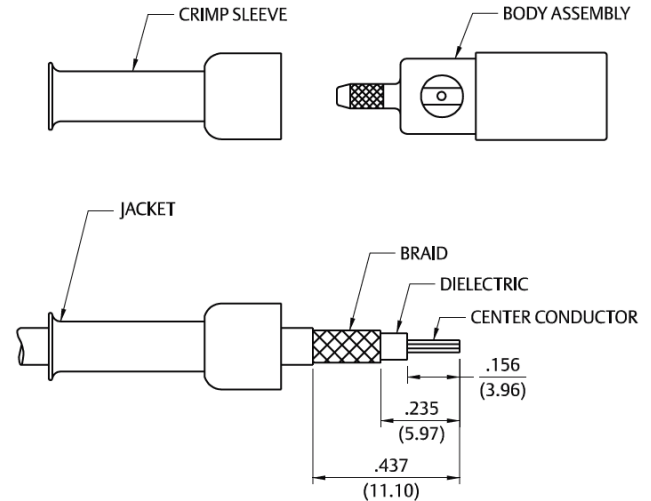


SMB Straight Crimp Type Straight Plugs for Flexible Cable

1. Identify connector parts. (2 piece parts)
2. Strip cable to dimensions shown. Do not nick braid or center conductor. A wire stripper of correct size is recommended for this step. Twist stranded center conductor into tight bundle and tin. Slide crimp sleeve onto cable as shown.
3. Flare braid and slide cable into body making certain that the cable dielectric bottoms against center contact. Solder Attachment: Solder center conductor to contact through the side access ports and hole in center contact. Use a minimum amount of solder for a full fillet joint. .020 (0.51) diameter solder is recommended. Crimp Attachment: Crimp contacts with 141-0000-911 dieset in 144-0000-900 tool frame.



Cable Group	Part No.	Crimp Hex
RG-316/U, 188, 174, 179, 187	131-9403-001	.128 (3.25)
RG-316 DS, 188 DS, 179 DS, 187 DS	131-9404-001	.151 (3.83)