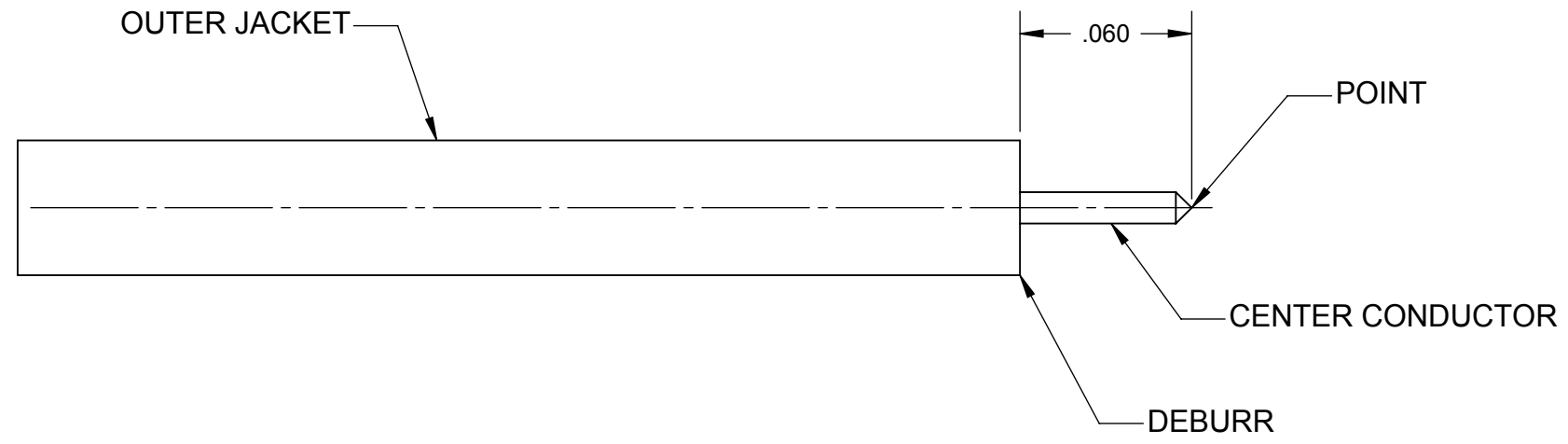
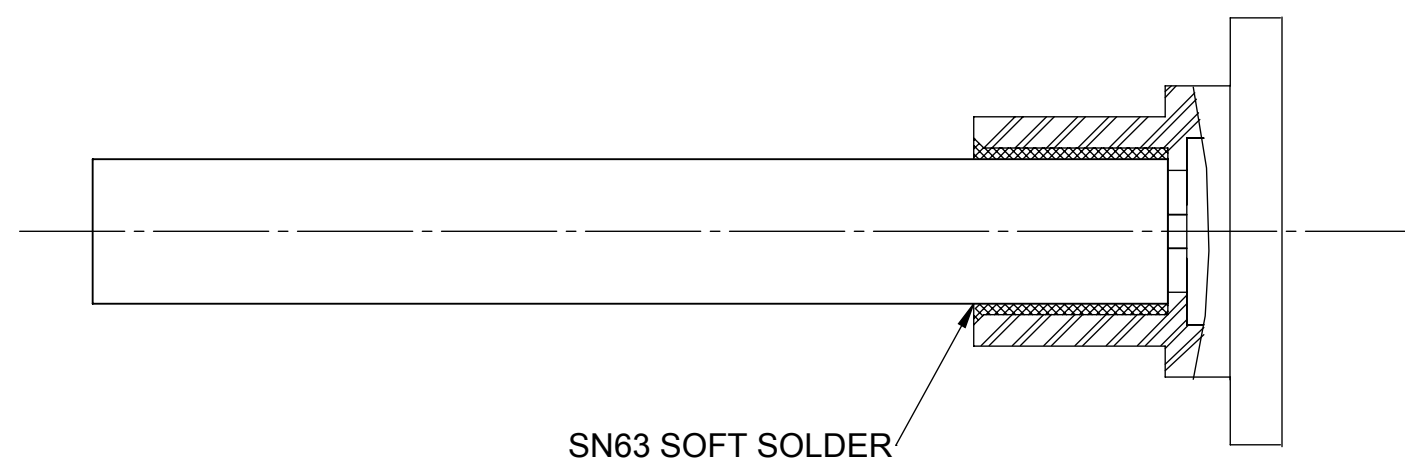


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
-	REL. NRN 33655	03/28/06	STW
A	REV. DCN 39153	06/19/12	STW
B	DCN 40830	09/14	STW



STEP 1.
 TRIM CABLE TO DIMENSIONS SHOWN. BE CAREFUL NOT TO NICK CENTER CONDUCTOR. TRIM CABLE JACKET BACK AT LEAST 0.065" WHEN APPLICABLE.



STEP 2.
 INSERT TRIMMED CABLE INTO REAR PORTION OF THE CONNECTOR ASSEMBLY. HOLDING SECURELY, SOFT SOLDER CABLE TO CONNECTOR USING SN63 SOFT SOLDER.

MATERIAL: PER BOM	DIMENSIONS ARE IN INCHES TOLERANCES:	UNLESS OTHERWISE SPECIFIED 1) ALL DIMENSIONS ARE AFTER PLATING. 2) BREAK CORNERS & EDGES .005 R. MAX. 3) CHAM. 1ST & LAST THREADS. 4) SURFACE ROUGHNESS 63 / MIL-STD-10. 5) DIA.'S ON COMMON CENTERS TO BE CONCENTRIC WITHIN T.I.R. 6) REMOVE ALL BURRS	SV Microwave, Inc. 2400 Centrepark West Drive, Suite 100 West Palm Beach, FL 33409 TITLE: CABLE ASSEMBLY INSTRUCTIONS
FINISH: PER BOM	FRACTIONAL: ±1/64 ANGULAR: X° ±1'0" X*X' ±15'		
SURFACE AREA: N/A	DECIMAL: .X ±.030 .XX ±.010 .XXX ±.005	DRAWN: NHR 07/08/10	SIZE: B CAGE CODE: 95077 DWG. NO.: 300-32-010
PROPRIETARY	INTERPRET DIMENSIONS AND TOLERANCES PER ASME Y14.5M - 1994	CHECKED: STW 07/08/10	
3222-40006	THIRD ANGLE PROJECTION	APPROVED: STW 07/08/10	SCALE: N/A
USED ON:	THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SV MICROWAVE, INC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SV MICROWAVE, INC IS PROHIBITED.	E.M. SIMULATION: N/A	SHEET 1 OF 1